



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2005-013

Job Sheet 186024



Part No: D2005-013

Job Qty: 2 pcs

Part Name: Restrictor



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2005-013 REV.C IPP B 99.08.24 Re-format DM/EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
110	Conventional Mill - 1	2 pcs	11/22/18	11/22/18	0.00	0.40	Conventional Mill - 1	11/18/18
120	QC 5	2 pcs	11/22/18	11/22/18	0.00	0.00	QC 5 - 10	38
130	Small Fab - 2 - B4B	2 pcs	11/22/18	11/22/18	0.00	0.40	Small Fab - 1 see attached	Sm
140	QC 5	2 pcs	11/22/18	11/22/18	0.00	0.00	QC 5 - 10 see attached	
150	Packaging 3-1 - Stock - B4B	2 pcs	11/22/18	11/22/18	0.00	0.00	Packaging 3-1 see attached	NOV 21 2018
160	QC 21 - SA	2 pcs	11/22/18	11/22/18	0.00	0.00	QC 21 - SA - 16 see attached	NOV 21 2018

Part Op 110 - Machine elbow P/N: AN833-8J per Dwg. D2005-013

Descriptions: 130 - Press fit D2005-003 restrictor in place as per Dwg. D2005-013 Note: (15° chamfer towards inside of fitting) Stake restrictor in place using clean ballpeenhammer to tap down edge. Polish smooth finish Scribe P/

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN832-8J	Union, Bulkhead-M-Flare	2 Ea (1 ea)	110-Conventional Mill - 1	Fm 129 583
D2005-003	Restrictor	2 pcs (1 ea)	110-Conventional Mill - 1	5154395086097

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Conventional Mill - 1	AN832-8J	2	3	0
	D2005-003	2	10	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Plex 11/8/18 11:03 AM Dart.lajeunesse.marie

Container No: S129484



Part: D2005-013

Job No: 186024

Serial No/Batch: S129484

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 11/20/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							



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130	Small Fab - 2 - B4B	2 pcs	11/22/18	11/22/18	0.00	0.40	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
140	QC 5	2 pcs	11/22/18	11/22/18	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 16		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		DAS
							QC 5 - 38		38
							QC 5 - 42		9-90
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
150	Packaging 3-1 - Stock - B4B	2 pcs	11/22/18	11/22/18	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

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				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
160	QC 21 - SA	2 pcs	11/22/18	0.00 0.00	QC 21 - SA - 16
					QC 21 - SA - 21
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AN832-8J	Union,Bulkhead-M-Flare	2 Ea (1 ea)	110-Conventional Mill - 1		
D2005-003	Restrictor	2 pcs (1 ea)	110-Conventional Mill - 1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Conventional Mill - 1	AN832-8J	2	1	0	
	D2005-003	2	8	0	
Part Specifications					
Specifications could not be found.					

Plex 11/21/18 9:18 AM Dart.Hadley.Shannon

